



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020

ZE-16083-01-00-EN15085-2017.0051.005

DVS ZERT GmbH hereby certifies that the welding company

**Kaufmann MET GmbH
Im Brühl 9
67365 Schwegenheim
Germany**

fulfills the requirements
for the scope according to


**EN 15085-2 classification level CL1
in the type of activity P**

in the range indicated in the annex.

validity: 2024-04-22 until 2026-04-30

Düsseldorf, 2024-04-22
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) EHLER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23	t = 1.5 - 10 mm	FW, BW
135	1.1, 1.2 8.1	t = 1.5 - 10 mm t = 1.5 - 8 mm	FW, BW FW, BW
141	1.1, 1.2, 8.1 10.1 22 23	t = 1 - 20 mm D = 20 - 100 mm t = 3 - 6 mm t = 1.5 - 10 mm D = 20 mm t = 1.5 - 10 mm D = 20 - 100 mm	FW, BW FW, BW FW, BW FW, BW
212	22, 8.1	t = 1.5 - 3 mm	FW, BW
231	1.1, 1.2, 8.1	t = 1.5 - 3 mm	FW, BW, M3 - M10
786	1.1, 1.2, 8.1	-	FW, BW, M3 - M10

Area of Application:

- New build of railway vehicles and their components

Responsible welding coordinator(s):

Gerhard Mohr, IWE [external]

born: 1961-09-25

1st deputy(ies) of the responsible welding coordinator(s):

Kai Uwe Wilbert-kaiser, Level A (IWT) [external]

born: 1991-12-03

Others deputies:

Hendrik Hust, IWS

born: 1986-01-02

Daniel Flörchinger, IWS

born: 1989-10-09

Remarks:

Register no.:

DVSZERT/15085/CL1/051/17/2A2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.